

Safety Alert

From the International Association of Drilling Contractors

ALERT 99-04

RIG TONG SNUB LINES

WHAT HAPPENED:

During an inspection on a rig, the rig company found that the rig was using incorrect size wire rope lines for snub lines on the rig tongs. The rig was using two 5/8" snub lines on the tongs instead of one single 1 ¼" line. The company involved stated that this practice has been found to create a possible hazard due to uneven distribution of load through the dual lines usually placing tension on only one of the lines. It also can create hand/body pinch point in between the lines. Tong manufacturers recommend the use of a single snub line according to the safety alert.

CORRECTIVE ACTIONS:

The company involved instituted a policy that any rig operating with dual snub lines needs to change out lines to a single 1 $\frac{1}{4}$ " 6 X 19 (Bright) EIPS IWRC, 15 Ton SWL (Safe Working Load) sling line (based on safety factor of 5:1). The lines should be measured and fitted according to rig floor layout, as per their engineering mast/drill floor rigging requirements. The end connections for this snub line should be mechanically swaged with heavy-duty thimble on both ends, 2 – 16 Ton Bolt Type Shackles, 1 – 4 $\frac{3}{4}$ " Screw Pin Shackle.

Note: Consult the manufacturer for recommendations for the type of snub lines that should be used with the tongs your company uses.

The Corrective Actions stated in this alert are one company's attempts to address the incident, and do not necessarily reflect the position of IADC or the IADC HSE Committee.